

## PISTON ROD PLATING SYSTEM

A variant-dependent washer set for the characteristics of the a car shock absorber's damping behaviour is provided on the system and bolted to the piston rod. The individual washers are supplied via workpiece carriers and separated by a magnetised gripper system.

### ■ REQUIREMENTS

- Separation of the shims
- Querying the washer set
- Cycle time of less than 9 seconds

### ■ PROCESS

- Providing and feeding the shims
- Washer set pre-assembly
- Caulking the spring plate
- Bolting the washer set together

### ■ MACHINE DATA

Place of manufacture: Unimatic Germany

Industry: Automotive

Operating location: Mexico

Year of construction: 2022

